



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D5094-041
Job Sheet 176159-A



Part No: D5094-041

Job Qty: 3 ea

Part Name: Post Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 5/23/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP REV:A 14.04.14 NEW ISSUE DD VERF:JLM IPP REV:B 14.06.23 as per dwg
rev.A DD VERF:JLM IPP REV:C 14.08.15 REVISED MATERIAL JLM VERF BY:JFS IPP REV:D 14.10.10 AS
PER REVBP5 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	5/23/18	5/23/18	0.00	0.00	Start Up Large Fab-3		
100	Large Fab	3 pcs	5/23/18	5/23/18	0.00	1.36	Large Fab 1		
110	QC	3 pcs	5/23/18	5/23/18	0.00	0.00	QC9		
120	QC	3 pcs	5/23/18	5/23/18	0.00	0.00	QC5		
130	Small Fab	3 pcs	5/23/18	5/23/18	0.00	0.67	Small Fab-8		
140	QC	3 pcs	5/23/18	5/23/18	0.00	0.00	QC5		
150	Packaging	3 pcs	5/23/18	5/23/18	0.00	0.00	Packaging3-2		
160	QC21-SA	3 Ea	5/23/18	5/23/18	0.00	0.00	QC21		

Part Op 100 - Weld per dwg A/R S.S. rod Batch:

Descriptions: 110 - QC9- Inspect visual per QSI004- Fusion Welds

120 - QC5- Inspect part completeness to step on W/O

130 - ASSEMBLE AS PER DWG

140 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location:

160 - QC21- Final Inspection - Work Order Release

DAS
38
9-89
JUN 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5094-1	Bracket	3 Ea (1 ea)	90-Start up Operation	
D5094-3	Gusset	6 Ea (2 ea)	90-Start up Operation	
D3622-1	Ball Stud	3 Ea (1 ea)	130-Small Fab	
MS21043-5	Nut	3 Ea (1 ea)	130-Small Fab	
NAS1149C0563R	Washer	6 Ea (2 ea)	130-Small Fab	

5081667
5027170
5611297
FM138409-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5094-1	3	8	0
	D5094-3	6	4	0
130-Small Fab	D3622-1	3	11	0
	MS21043-5	3	104	0
	NAS1149C0563R	6	528	0

Part Specifications

Specifications could not be found.

Plex 6/5/18 9:18 AM dart.quirion.sonia



Container No: S077948



Part: D5094-041

Job No: 176159-A

Serial No/Batch: S068022

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/26/18